

**Manual Double Premium
gate 4000 mm
and 5000 mm wide.**

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Personal protective equipment.

Double Premium gate 4000 mm and 5000 mm



Tools needed to install the gate.

Double Premium gate 4000 mm and 5000 mm



Wrench 19mm



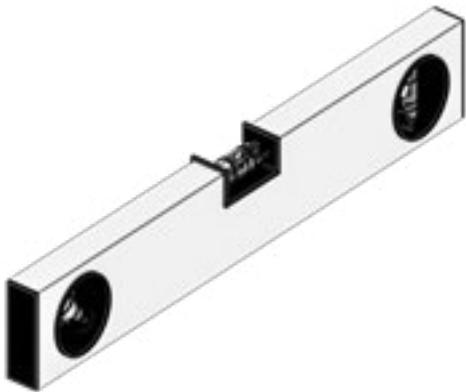
Screwdriver
Phillips head PH2



Allen key
5 and 2,5 mm



Tape
measure



Level



Shovel / auger

Check your order.

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The fencing, the posts, the gate and concrete are delivered on a pallet, possibly on several for large orders. Small orders are placed upright and tied to a wooden trestle and finally sealed. Large orders transported on big pallets are usually not sealed in foil.



Check the goods upon delivery and note any damage on the consignment note before signing. **(after signing the right of complaint expires).**



Keep the order in a safe and covered place until assembly to keep it in good condition.

Carefully remove the products from the pallet.

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Carefully cut open the foil with a boxcutter without damaging the products (Best on the short side of the pallet).

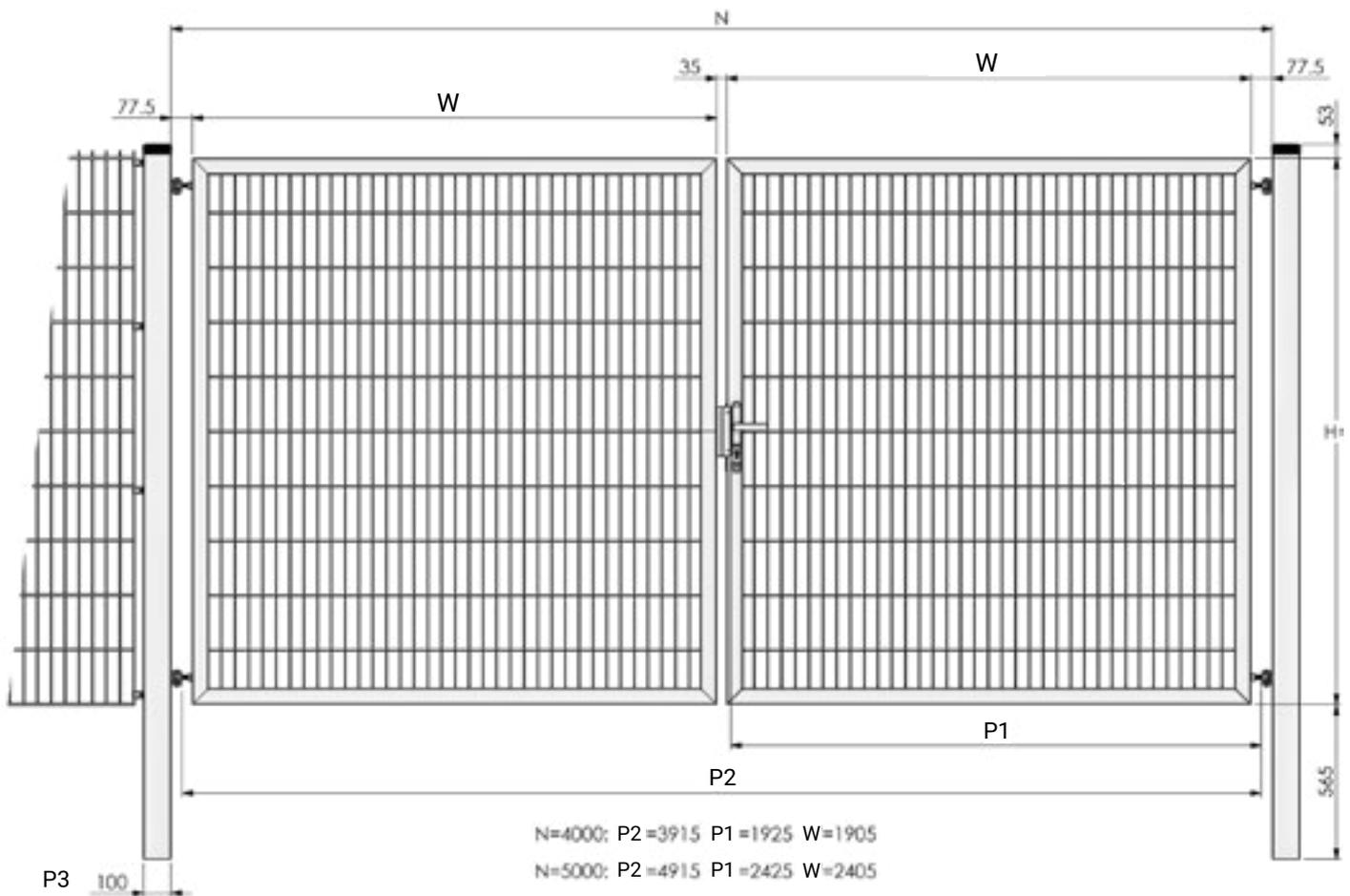
Then cut the green straps and pull them off the pallet. Carefully remove the products from the pallet.



Do you have posts or cover strips with your order? Make sure to lift them up properly when you remove them from the pallet, this way you prevent scratches.

Dimensions of the double Premium gate 4000 and 5000 mm.

Double Premium gate 4000 mm and 5000 mm



Approximate sizes

N= Size between posts (Nominal)

W= Wing width

P1 / P2= Actual Passage between keep and hinge (Nominal)

P3= Postwidth

Preparation: Measuring is knowing.

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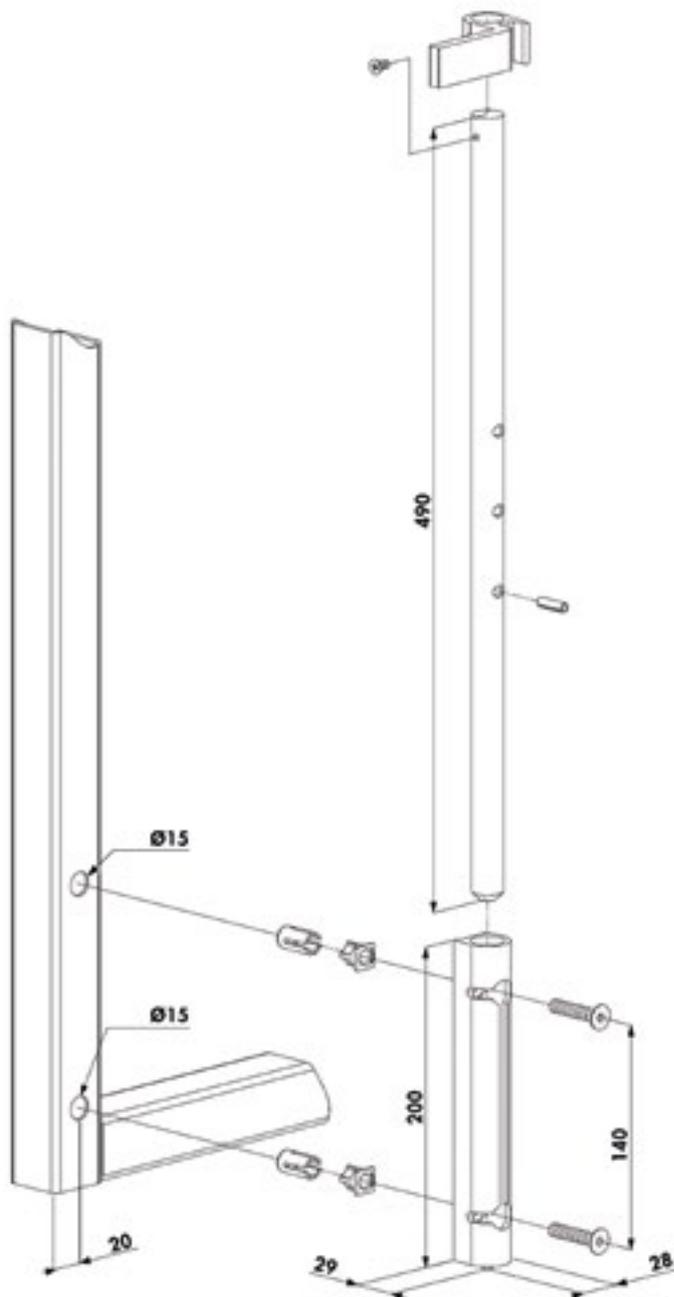


Lay out the gate parts on a soft surface and measure them.

Determine the direction of rotation and position of the gate before placing the posts.

Assembly: The drop bolt.

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Lay down the parts of the drop bolt and check if all parts are present.



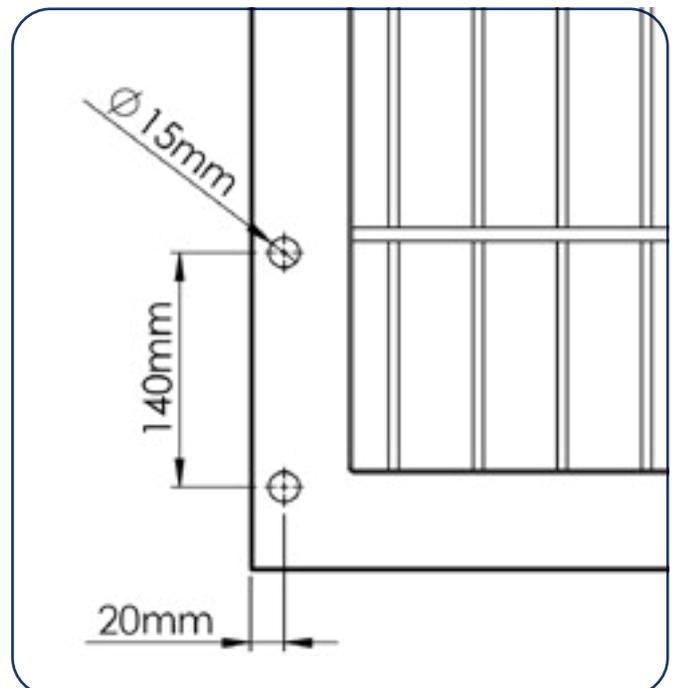
To secure the drop bolt, first the holes need to be drilled with a metal drill!

Assembly: The drop bolt.

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Determine where the drop bolt needs to be placed.

Mark with the dropbolt holder where the holes are supposed to be.
Measurements on the right show where the need to be drilled.



Mark the placements of the holes.



Drill the holes with a metal drill.

Assembly: The drop bolt.

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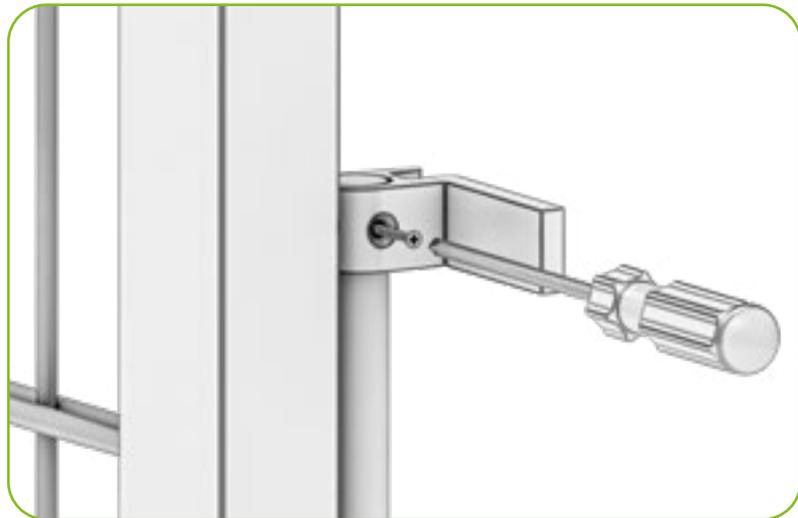
Determine which side of the gate you want to place the ground bolt on.
Lay the ground bolt parts out and check if no parts are missing. Place the holder in place of the holes and place the expansion nuts in the holes.
Tighten it with an Allen key so that the expansion nuts expand.
Insert the large pin into the holder and insert the small pin into one of the desired holes.



Assembly: The drop bolt.

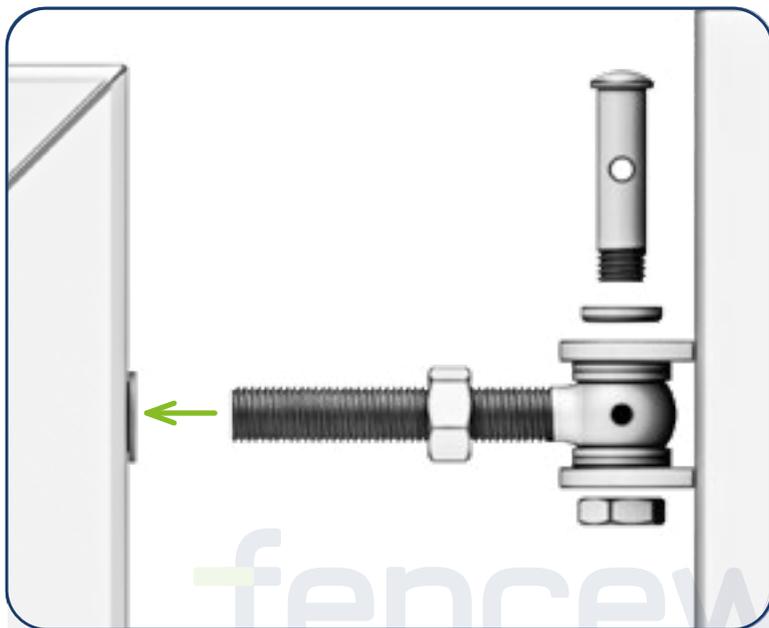
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Slide the handle onto the pin and secure it with the screw provided. To ensure that the bolt is firmly in the ground, drill or poke a hole larger than 2 cm in the ground and make sure the latch is deep enough.



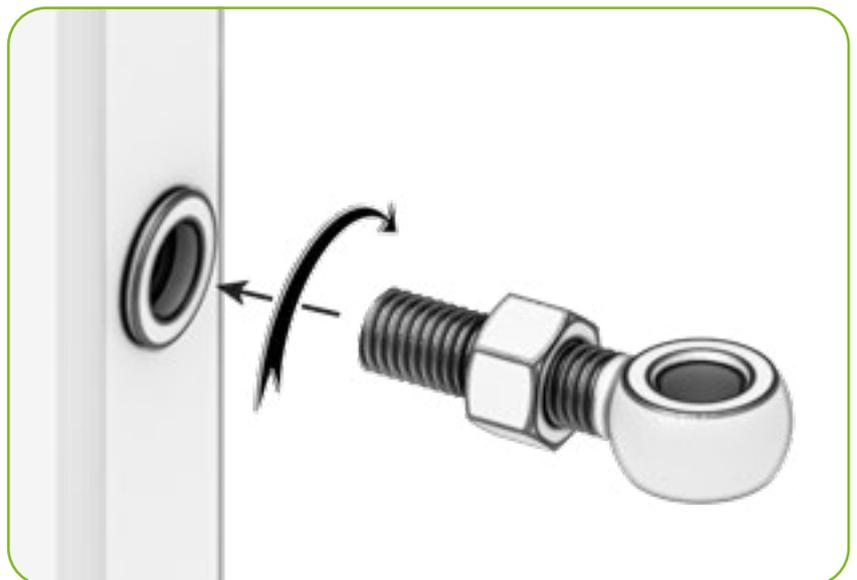
Preparation: Measuring is knowing.

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Pre-adjust the hinges to ease assembly later. Tighten the nut on the eyebolt and then tighten the eyebolt into the gate wing. Do not tighten the nut against the gate leaf yet. Turn the eyebolt in the same number of turns on both hinges.

If you have less or more space between the posts and gating than you had in mind, you can tighten or loosen the eyebolt to adjust the position of the gating.



Assembly: The lock keep.

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Fit the keep to the wing.
First tighten the keep box with the
Allen screws and on top of that the
striker plate with the Phillips screws.



Make sure that you mount the striker correctly in relation to the direction of rotation of the gate.

Assembly: The first post.

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Place the first post plumb with a spirit level in the correct position and height and secure with concrete. Follow the instructions on the packaging. Let the concrete harden before applying to assemble the gate wing!

Place for security first one post and mount the first wing to it. Then measure where exactly the second post should be to stand.

Please note that the gate can be adjusted in width after installation by means of the eye bolt, but not in height. So make sure that the posts are the same height and level.

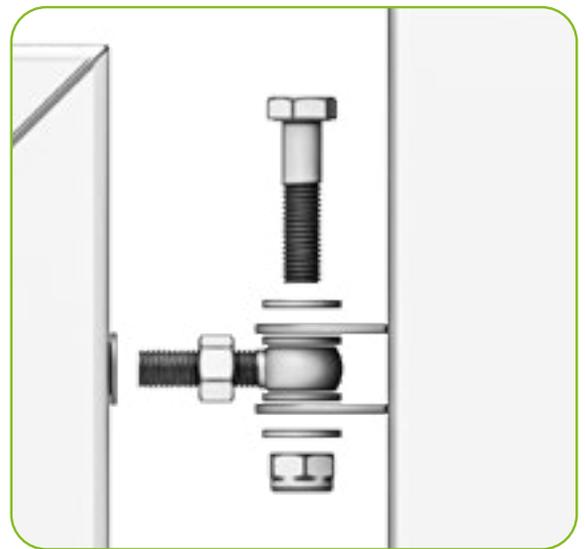
This step also determines how the gate opens and closes. Make sure you place the posts correctly. The hinge plates on the post point inwards.



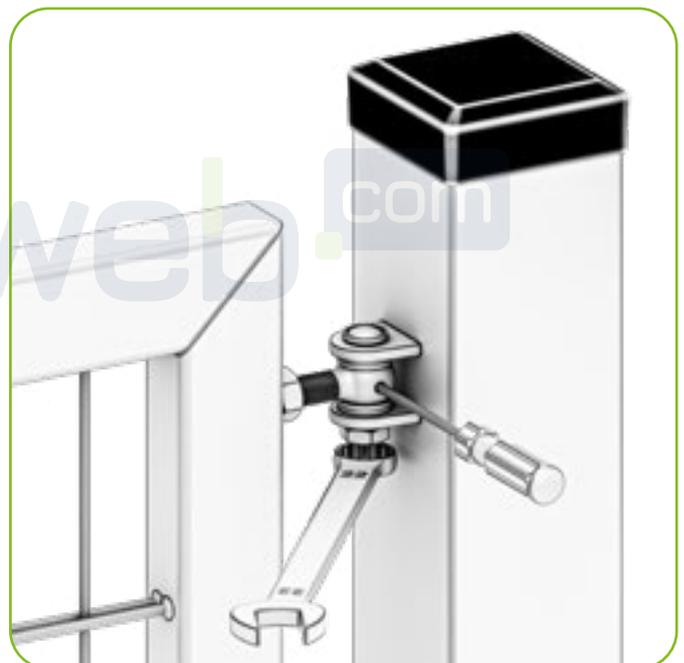
Assembly: The first gate leaf.

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Hold the gate leaf in position and tighten the nut around the eye bolt securely. (Adjust the nuts if necessary. Do this for both hinges)

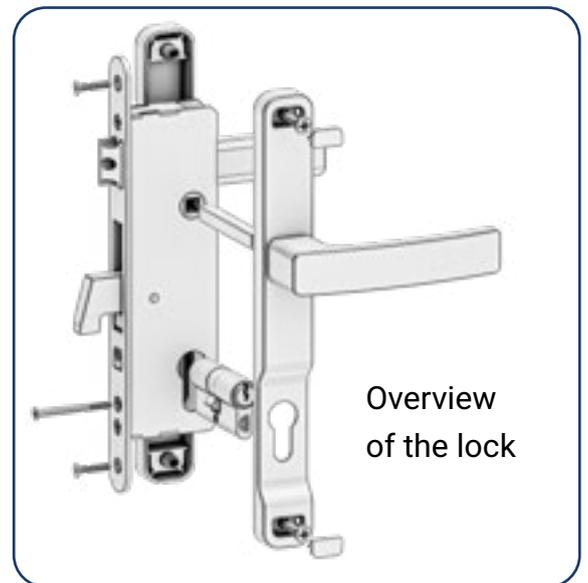


Install the hinge pin. Block the pin with, for example, a screwdriver or an Allen key. The nut can be tightened so well without the hinge pin rotating.



Assembly: The lock.

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Slide the lock case into the wing and tighten with the Allen key. Now push the latch with the cover plate together with the cylinder lock in the case and screw the cover plate with the screwdriver.

Turn around the latchbolt:

Turn the screw to the **RIGHT** to loosen the latchbolt and reinstall the latch.

Secure it by turning **LEFT**.



Assembly: The second post.

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Now place the second post in the hole you drilled or dug. Measure the exact position of the second post by means of the second wing. Secure the post with concrete and level the post. Again, make sure the concrete has hardened before mounting the leaf.



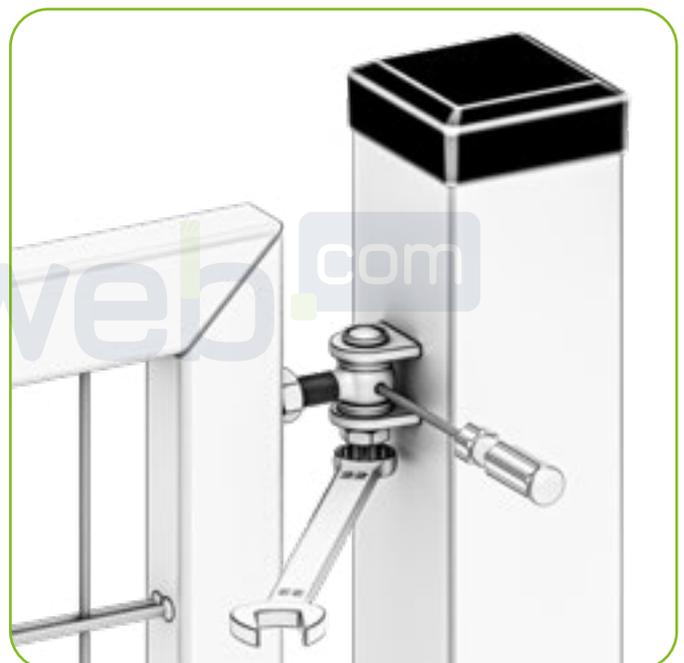
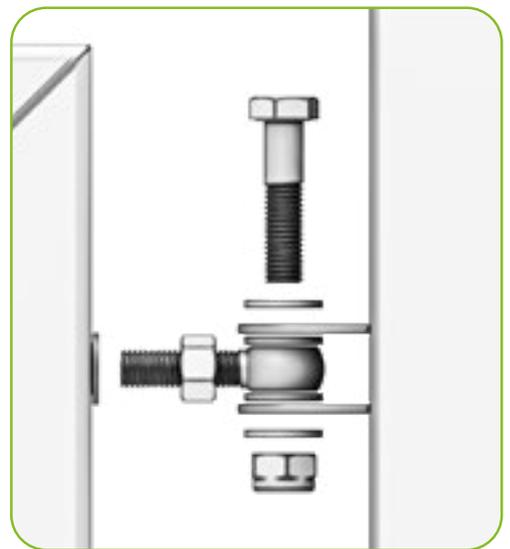
Assembly: The second leaf.

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Now mount the second leaf to the corresponding post. If necessary, you can tighten the nuts to make the eyebolts fit.

(Repetition of first leaf)

Install the hinge pin. Block the pin with, for example, a screwdriver or an Allen key. Like this the nut can be tightened without the hinge pin rotating.



Congratulations, your gate is installed!

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Did you find this manual useful?
We would love to hear your feedback!



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**You made a good choice,
these people also bought
this gate!**

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